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**JOHN DEERE JOHN DEERE 1700, 7300, 7200 SERIES (NON XP)  
STARTER FERTILIZER PLACEMENT TUBE  
PART # 19908 (GXSSTJD177372)**

(Read Instructions Completely before Beginning Installation)

**Installation Steps:**

Before you begin, verify the “package contents” to ensure all items are included.

- Step #1:** Remove depth gauge wheels and discs, taking note of shim placement.
- Step #2:** Remove factory seed tube guard.
- Step #3:** Drill a 5/8” hole in the top of the shank of the row unit as shown. This hole is centered on the row unit, left to right, and 1” to the center of the hole from the front of the shank.
- Step #4:** Slide Part # 19908 (**GXSSTJD177372**) up into position and feed the top of the tube through the hole that was just drilled. The tube fits through the triangular shaped hole in the front of the row unit; not all row units are made the same so you may have to take a punch and drive into this opening to make it slightly larger; then up through the hole you just drilled.
- Step #5:** Align roll pin holes and install new roll pins (supplied). Important: Do not force the holes to line up. Due to slight differences in the planters, the top bend on the tube may have to be adjusted slightly to allow the roll pins to line up without force.
- Step #6:** Re-install seed tube.
- Step #7:** Re-install disc openers taking care to get the correct shim placement.
- Step #8:** Re-install depth gauge wheels.



The Part # 19908 (**GXSSTJD177372**) is made from a thicker stainless steel tubing than the rest of our tubes. This allows the ¼” line to fit inside this tube.